

EXEOR MIG Torches

Water-cooled torch with unique performance



Exeor is the next generation of torches designed to equip the welder with the best torch for ESAB welding systems.

The slim, ergonomic handle design offers the lowest weight and best balance to avoid fatigue and provides ease of use in multiple positions. The hexagon patterned soft grip area ensures the torch is comfortable to hold.

On the water cooled MIG 4.0W², the dual cooling channels ensure absolute superior cooling performance even at high parameters.

- Slim and well-balanced handle with soft grip area
- Light and flexible rubber strain relief
- Excellent cooling performance for less spatter attachment, longer lifetime of consumables and better working conditions for the welder
- Choose Exeor CX remote variant for easy-to-use access to up/down adjustment of parameters and selection between 3 pre-selected jobs on Warrior Edge welding systems
- Exeor DX provides access to 10 jobs and the adjustment of multiple different parameters directly from the torch, all visible on the graphical display
- Both Exeor CX- and DX variants has LED light for illumination of the workpiece in darker working conditions

Visit esab.com for more information.



Industry

- Industrial and General Fabrication
- Structural Steel Fabrication
- Transportation
- Railcars
- Mobile Equipment
- Tank and Vessel Fabrication
- Pressure Vessels
- Energy

The CX- and DX remote variants allows control of the advanced Warrior Edge welding equipment from ESAB

EXEOR MIG Torches

Specifications	
Description	MIG 4.0W ² Standard, CX, DX
Cooling	Water
Welding Output Mixed Gas	450 A at 100%
Welding Output CO ₂	450 A at 100%
Wire Diameter	0.8 – 1.6 mm (0.035 - 1/16 in.)
Recommended Gas Flow	10-20 l/min (20 – 42 cfh)
Certification Mark (Standards)	CSA (IEC 60974-7)
Operating Temperature	-10 °C to 40 °C (14 °F to 104 °F)
Cable Length	3 m, 4 m, 5 m (10 ft, 12 ft, 15 ft)

Ordering Information			
Description	3 m (10 ft)	4 m (12 ft)	5 m (15 ft)
Exeor MIG 4.0W ²	0700026050	0700026051	0700026052
Exeor MIG 4.0W ² CX, Up/down	0700025730	0700025731	0700025732
Exeor MIG 4.0W ² DX, Graphical display	0700025733	0700025734	0700025735

Options & Accessories	
Description	
Coolant 10 l.	0465720002

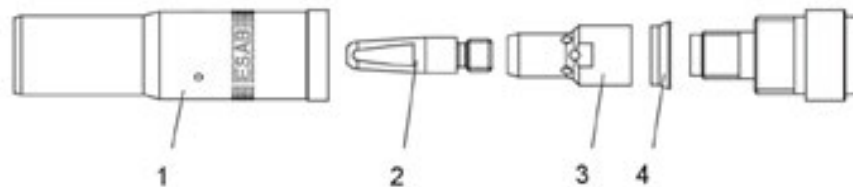
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Wear Parts - Liners			
Description	3 m (10 ft)	4 m (12 ft)	5 m (15 ft)
Steel liner, Blue, 0.8 – 1.0 mm (0.030 - 0.040 in.)	0700200085	0700200086	0700025800
Steel liner, Red HD, 1.0 – 1.2 mm (0.040 - 0.045 in.)	0700025822	0700025823	0700025824
Steel liner, Grey HD, 1.4 – 1.6 mm (0.052 - 0.062 in.)	0700025825	0700025826	0700025827
PA/Bronze liner, Anthracite, 0.8 – 1.0 mm (0.030 - 0.040 in.)	0700025816	0700025817	0700025818
PA/Bronze liner, Anthracite, 1.2 – 1.6 mm (0.045 - 0.062 in.)	0700025819	0700025820	0700025821

Wear Parts		
No.	Description	Part Number
1	Gas Nozzle Standard, Ø 16 mm (5/8 in.)	0458464882
1	Gas Nozzle Conical, Ø 14 mm (1/2 in.)	0458465882
1	Gas Nozzle Straight, Ø 19 mm (3/4 in.)	0458470882
3	Tip Adapter	0460819001
4	Insulation Bushing	0458874001

Wear Parts – Contact Tips			
No.	Gas / Wire Ø		Part Number
	CO ₂	Mix/Ar	M8
2	0.8 mm (0.030 in.)		0468502003
2	0.9 mm (0.035 in.)	0.8 mm (0.030 in.)	0468502004
2	1.0 mm (0.040 in.)	0.9 mm (0.035 in.)	0468502005
2	1.2 mm (0.045 in.)		0468502006
2	1.2 mm (0.045 in.)	1.0 mm (0.040 in.)	0468502007
2	1.4 mm (0.052 in.)	1.2 mm (0.045 in.)	0468502008
2	1.6 mm (0.062 in.)		0468502009
2		1.6 mm (0.062 in.)	0468502010

For complete list of wear- and spare parts please see separate manual- or spare parts list.



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