

EXEOR MIG Torches

Gas-cooled torch with unique performance



Exeor is the next generation of torches designed to equip the welder with the best torch for ESAB welding systems.

The slim, ergonomic handle design offers the lowest weight and best balance to avoid fatigue and provides ease of use in multiple positions. The hexagon patterned soft grip area ensures the torch is comfortable to hold.

The gas-cooled MIG 4.0G² has enhanced internal gas channels that significantly reduce the heat impact even at high parameters.

- Slim and well-balanced handle with soft grip area.
- Excellent cooling performance for less spatter attachment, longer lifetime of consumables and better working conditions for the welder
- Choose Exeor CX remote variant for easy-to-use access to up/down adjustment of parameters and selection between 3 pre-selected jobs on Warrior Edge welding systems
- Exeor DX provides access to 10 jobs and the adjustment of multiple different parameters directly from the torch, all visible on the graphical display
- Both Exeor CX- and DX variants has LED light for illumination of the workpiece in darker working conditions

Visit esab.com for more information.

Industry

- Industrial and General Fabrication
- Structural Steel Fabrication
- Transportation
- Railcars
- Mobile Equipment
- Tank and Vessel Fabrication
- Pressure Vessels
- Energy



The CX- and DX remote variants allows control of the advanced Warrior Edge welding equipment from ESAB

EXEOR MIG Torches

Specifications		
Description	MIG 4.0G²G Standard and CX	MIG 4.0G² DX
Cooling	Gas	Gas
Welding Output Mixed Gas	420 A at 60%	360 A at 60%
Welding Output CO ₂	420 A at 60%	360 A at 60%
Wire Diameter	0.8 – 1.6 mm (0.035 - 1/16 in.)	0.8 – 1.6 mm (0.035 - 1/16 in.)
Recommended gas flow	10-20 l/min (20 – 42 cfh)	10-20 l/min (20 – 42 cfh)
Certification Mark (Standards)	CSA (IEC 60974-7)	CSA (IEC 60974-7)
Operating Temperature	-10 °C to 40 °C (14 °F to 104 °F)	-10 °C to 40 °C (14 °F to 104 °F)
Cable Length	3 m, 4 m, 5 m (10 ft, 12 ft, 15 ft)	3 m, 4 m, 5 m (10 ft, 12 ft, 15 ft)

Ordering Information			
Description	3 m (10 ft)	4 m (12 ft)	5 m (15 ft)
Exeor MIG 4.0G ²	0700025752	0700025753	0700025754
Exeor MIG 4.0G ² CX, Up/down	0700025755	0700025756	0700025757
Exeor MIG 4.0G ² DX, Graphical display	0700025758	0700025759	0700025760

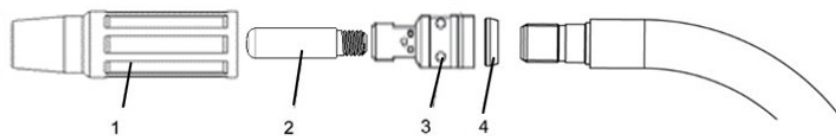
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Wear Parts - Liners			
Description	3 m (10 ft)	4 m (12 ft)	5 m (15 ft)
Steel liner, Blue, 0.8 – 1.0 mm (0.030 - 0.040 in.)	0700200085	0700200086	0700025800
Steel liner, Red HD, 1.0 – 1.2 mm (0.040 - 0.045 in.)	0700025822	0700025823	0700025824
Steel liner, Grey HD, 1.4 – 1.6 mm (0.052 - 0.062 in.)	0700025825	0700025826	0700025827
PA/Bronze liner, Anthracite, 0.8 – 1.0 mm (0.030 - 0.040 in.)	0700025816	0700025817	0700025818
PA/Bronze liner, Anthracite, 1.2 – 1.6 mm (0.045 - 0.062 in.)	0700025819	0700025820	0700025821

Wear Parts		
No.	Description	Part Number
1	Gas Nozzle, HD24L-50, Ø 12.7 mm (1/2 in.)	12401200
1	Gas Nozzle, HD24L-62, Ø 15.9 mm (5/8 in.)	12401201
1	Gas Nozzle, HD24L-75, Ø 19.5 mm (3/4 in.)	12401202
3	Diffuser, HD54-16	15401136
4	Insulation Bushing	0700025854

Wear Parts – Contact Tips, M8 x 1.25 x 38 mm		
No.	Wire Size	Part Number
2	0.9 mm (.035 in.)	11601102
2	1.0 mm (.040 in.)	11601103
2	1.2 mm (.045 in.)	11601104
2	1.3 mm (.052 in.)	11601105
2	1.6 mm (1/16 in.)	11601106
2	AL 1.20 mm (3/64 in.)	11601113
2	AL 1.60 mm (1/16 in.)	11601114

For complete list of wear- and spare parts please see separate manual- or spare parts list.



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